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Over 70 years of excellence as hand tool manufacturers and distributors of equipment for the plumbing and drainage industry
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PRODUCT INSTRUCTIONS

PROFESSIONAL TAP RESEATERS - TAPERED CONE SERIES

Product Code	458N	Product Description	Tap Reseater (2 flat cutters, 1 tapered cone)
Product Code	460U	Product Description	Tap Reseater (4 flat cutters, 2 tapered cones)
Product Code	461X	Product Description	Tap Reseater † (2 flat cutters, 2 tapered cones)
Product Code	462A	Product Description	Tap Reseater † (2 flat cutters, 1 tapered cone)

PROFESSIONAL TAP RESEATERS - PARALLEL BUSH SERIES

Product Code	454B	Product Description	Tap Reseater (2 bevelled cutters, 1 double bush)
Product Code	455E	Product Description	Tap Reseater (4 flat cutters, 2 bevelled cutters and 2 double bushes)

SHUT OFF WATER BEFORE STARTING THE JOB

TOOLS REQUIRED

A screwdriver, a spanner and (if shields are fitted) water pump pliers or similar tool and a torch.

- If the tap is shielded and is loose enough, unscrew it by hand. If not, use the water pump pliers, but on plated taps these should be padded to avoid damage. (On some taps the handle may have to be removed before the shield can be unscrewed, on others the handle acts as a shield, so only the handle need be removed).
- Select the cone or bush which will screw directly into the female threaded tap body.
- Put this cone or bush on the center spindle of the tool, so that the threaded portion to be used is downwards at the cutter end of the tool.
- Attach the cutter to be used, ensuring that it is screwed completely on to the threaded end of the centre spindle.
- Insert the cutter and the cone or bush into the tap body, screwing the cone or bush home into the body thread.
- Holding the plastic knob at the top of the tool, and with light downward pressure, turn the knob clockwise so that the cutter removes a small amount of seat. Make sure the cutter does this without vibration. Five or six complete turns is normally adequate. Examine the seat to make sure that it is re-cut smoothly. The torch may be useful to examine the seat.
- If necessary fit a new washer.
- Replace tap assembly.

† 461X & 462A Tap Reseaters are not for use in the UK.



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