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Over 70 years of excellence as hand tool manufacturers and distributors of equipment for the plumbing and drainage industry Registered in England at the above address, certificate no. 281817. VAT Registered No. GB 217 8102 81

PRODUCT INSTRUCTIONS

Product Code: 830V Product Description: 15mm BENDING SPRING
Product Code: 832B Product Description: 22mm BENDING SPRING

INSTRUCTIONS

Ensure the correct sized bending spring is used

To save losing the bending spring inside the pipe, tie a piece of cord to the end of the spring.

Insert the spring into the pipe so that the bending spring spans evenly through the length to be bent.

If necessary, lubricate the bending spring with petroleum jelly.

With the bending spring in place, bend the pipe to the required angle by pulling both ends around your knee.

Pull gently to avoid bending it too far. Even with a bending spring inside the pipe, excessive bending will cause the pipe wall to collapse.

Using the cord, pull the bending spring back out if the pipe.

TIP: Bend the pipe slightly more than the required angle and then to reduce the angle to the required angle. This makes the bending spring easier to retrieve as it releases the grip between pipe and bending spring.

	cion spring steel copper pipes. Po			
3	Order	OD	Wall	Colour
	Code	mm	mm	Code
de the	828O	8	0.6	Gold
e pipe	827L	10	0.6	Gold
	829R	12	0.6	Gold
g back	830V	15	0.7	Gold
g baok	832B	22	0.9	Gold
	833E	28	0.9	Gold
an the	834H	35	1.2	Gold
angle				
s the	Order	OD	Wall	Colour
as it	Code	mm	mm	Code
ending	840A	15	1.0	White
	841D	22	1.2	White
	877K	28	1.2	White
	878N	35	1.5	White
	843J	20	Conduit Spring	







