

PRODUCT INSTRUCTIONS

Product Code : **830V** Product Description : **15mm BENDING SPRING**
 Product Code : **832B** Product Description : **22mm BENDING SPRING**

INSTRUCTIONS

Ensure the correct sized bending spring is used

To save losing the bending spring inside the pipe, tie a piece of cord to the end of the spring.

Insert the spring into the pipe so that the bending spring spans evenly through the length to be bent.

If necessary, lubricate the bending spring with petroleum jelly.

With the bending spring in place, bend the pipe to the required angle by pulling both ends around your knee.

Pull gently to avoid bending it too far. Even with a bending spring inside the pipe, excessive bending will cause the pipe wall to collapse.

Using the cord, pull the bending spring back out if the pipe.

TIP : Bend the pipe slightly more than the required angle and then to reduce the angle to the required angle. This makes the bending spring easier to retrieve as it releases the grip between pipe and bending spring .

Square section spring steel for internal bending of copper pipes. Polished finish.



Order Code	OD mm	Wall mm	Colour Code
828O	8	0.6	Gold
827L	10	0.6	Gold
829R	12	0.6	Gold
830V	15	0.7	Gold
832B	22	0.9	Gold
833E	28	0.9	Gold
834H	35	1.2	Gold
Order Code	OD mm	Wall mm	Colour Code
840A	15	1.0	White
841D	22	1.2	White
877K	28	1.2	White
878N	35	1.5	White
843J	20	Conduit Spring	

