

Leaflet No.	Part Nos.
8200766	1604781
Supersedes Leaflet No.	
8200763	

INSTRUCTION LEAFLET

SAFETY NOTES:

- 1 This part should **ONLY** be fitted by suitably qualified persons having technical competence, applicable product knowledge and suitable tools and test equipment.
- 2 Servicing of electrical appliances must be undertaken with the appliance disconnected (unplugged) from the electrical supply.
- 3 Servicing must be preceded by Earth continuity and Insulation Resistance Checks.
- 4 Personal safety precautions must be taken to protect against accidents caused by sharp edges on metal and plastic parts.
- 5 After servicing, the appliance must be rechecked for Electrical Safety.

Replacement 'ROLD' type INTERLOCK

This door lock operates in the same way as the previous version manufactured by Metalflex (Brown & Black colour) and is a direct replacement and fully interchangeable - before fitting refer to Harness Modification details below.

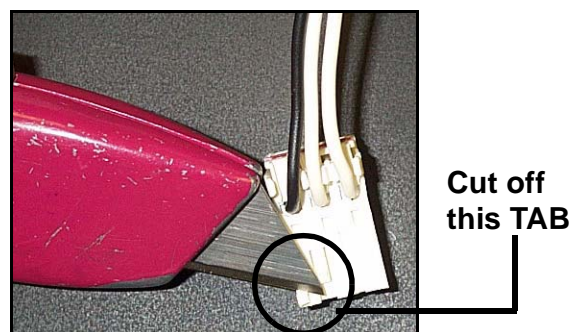
The Rold version will become the service replacement and can be identified by the Neutral colour (White) of the plastic body base. See Fig. 1..

Harness Modification Required

When fitting the later Rold type interlock as a replacement for the Metalflex version it will be necessary to remove one of the locating tabs from the interlock harness plug as indicated in Fig. 1.

Note: Wiring Colours may be different to those illustrated.

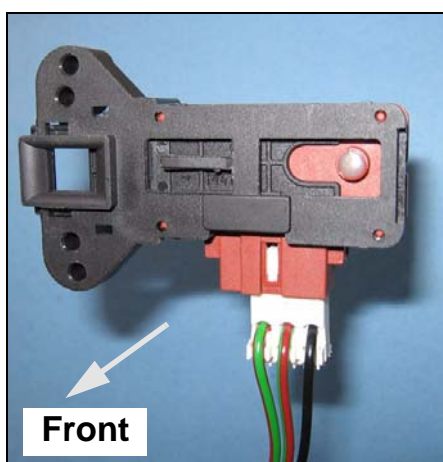
Fig.1



Original METALFLEX type

NOTE on this type the wires in the plug exit towards the **FRONT** of the interlock

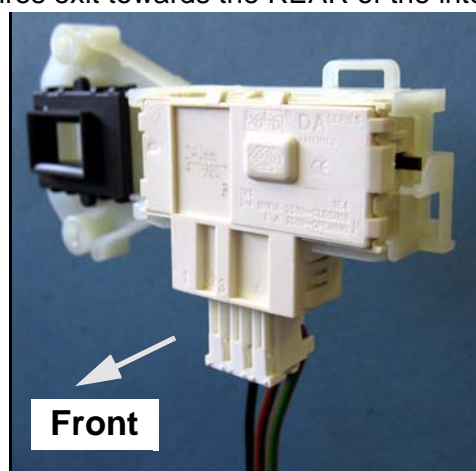
Fig.2



Replacement ROLD type IMPORTANT - Plug orientation

Wires exit towards the **REAR** of the interlock

Fig.3



IMPORTANT NOTE - when fixing the plug into the Rold version of interlock it will be necessary to rotate the plug 180° with the harness cables facing towards the rear of the machine. See Fig. 3. If the plug is forced into the interlock with wires facing towards the front of the interlock, **PERMANENT DAMAGE** may be caused to the Interlock and Control Module when the machine is switched on.