

## PRODUCT INSTRUCTIONS

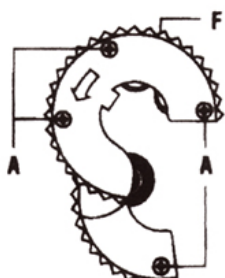
Product Code :	<b>15PC</b>	Description :	<b>15mm Automatic Copper Pipe Cutter</b>
Product Code :	<b>15R</b>	Description :	<b>Ratchet Handle for 15PC, 16PC</b>
Product Code :	<b>16PC</b>	Description :	<b>16mm Automatic Copper Pipe Cutter</b>
Product Code :	<b>21PC</b>	Description :	<b>21mm Automatic Copper Pipe Cutter</b>
Product Code :	<b>22PC</b>	Description :	<b>22mm Automatic Copper Pipe Cutter</b>
Product Code :	<b>22R</b>	Description :	<b>Ratchet Handle for 21PC 22PC</b>

- ❑ **DO NOT INSERT FINGERS INTO PIPE CUTTER**
- ❑ Use pipe cutter only on pipe diameter as specified above.
- ❑ Open the gate of the tool and insert pipe; close the gate shut on the pipe.
- ❑ If the gate is held shut, the tool may be rotated around the pipe in either or both directions. When rotating in both directions, ensure whole circumference of pipe is cut.
- ❑ If the gate is **not** held shut, the arrow indicates the direction the tool must be rotated.
- ❑ The Ratchet Handle engages with outer ribbing of the pipe cutter and can be placed on either side of the pipe cutter for clockwise or anticlockwise rotation.
- ❑ The Ratchet Handle can be extended, by bolting a suitable length of material to the inside of the handle, using the two punched holes.
- ❑ Do **NOT** attempt to move the tool sideways before completing the cut or the cutter wheel will be damaged.

### MAINTENANCE :

- ❑ Before using the Ratchet Handle the rivet may require light oiling.
- ❑ To ensure long life, occasionally dis-assemble the pipe cutter and clean away flux residues and other dirt.

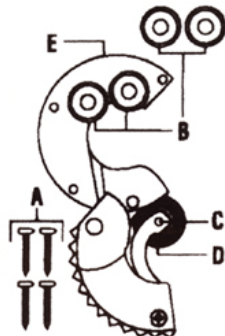
### REPLACING THE WHEEL :



1. Remove all 4 screws (A). Take care not to lose the 4 rollers (B).
2. Remove metal body (E) from plastic housing (F).
3. Using a suitable pin punch, remove pin (C). NB Do not drive pin (C) completely out of the metal body (E).
4. Insert the new cutter wheel (D) and insert wheel pin (C).
5. Assemble the tool.

### SPARE WHEEL :

To cut copper pipe ONLY, use : **W15PC** : fits 15PC 16PC 21PC and 22PC.



Reg. Des. Nos. 2044529 & 2055225

Patent Nos. 2288353

