

## PRODUCT INSTRUCTIONS

Product Code : <b>264Y</b>	Product Description : <b>Size 0 Copper Pipe Cutter</b>	<b>3-22 mm</b>
Product Code : <b>265B</b>	Product Description : <b>Size 1 Copper Pipe Cutter</b>	<b>4-28 mm</b>
Product Code : <b>266E</b>	Product Description : <b>Size 2A Copper Pipe Cutter</b>	<b>12.7-44 mm</b>
Product Code : <b>TC3</b>	Product Description : <b>Size 3 Copper Pipe Cutter</b>	<b>25-82 mm</b>
Product Code : <b>271U</b>	Product Description : <b>Size 1 Stainless Steel Pipe Cutter</b>	<b>4-28 mm</b>
Product Code : <b>272X</b>	Product Description : <b>Size 2A Stainless Steel Pipe Cutter</b>	<b>12.7-44 mm</b>
Product Code : <b>290B</b>	Product Description : <b>Size 2A Plastic Pipe Cutter</b>	<b>12.7-44 mm</b>
Product Code : <b>291E</b>	Product Description : <b>Size 3 Plastic Pipe Cutter</b>	<b>25-82 mm</b>

The use of a pipe cutter rather than a hacksaw during installation of pipework avoids swarf entering systems which can cause problems on commissioning; using a pipe cutter assures a square and even cut.

### INSTRUCTIONS :

- Place the pipe to be cut between the rollers and the wheel.
- Carefully rotate the pipe cutter whilst rotating the knob in a clockwise direction, so the wheel feeds into the pipe.
- Allow the cutter to do the work without excessive feed and cut completely through the pipe.
- Do **NOT** attempt to move the tool sideways before completing the cut.

### MAINTENANCE :

- Keep pipe cutter clean and oiled, avoiding accumulation of fluxes.

### REPLACING THE WHEEL :

- Remove the wheel pin using a suitable pin punch, remove wheel.
- Fit the new wheel, align and drive the wheel pin back into the hole, until flush with pipe cutter body.

### SPARE WHEELS :

To cut copper pipe, brass pipe, aluminium pipe and light gauge steel pipes use :

Product Code : **273A** fits : 264Y, 265B, 266E, 271U, 272X, 290B, 291E, TC3

To cut stainless steel pipe, golf club steel shafts use :

Product Code : **284I** fits : 265B, 266E, 271U, 272X, 290B

To cut plastic pipe use :

Product Code : **310R** fits : 266E, 272X, 290B, 291E, TC3

