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#### PRODUCT INSTRUCTIONS

Product Code: 300M Description: 8-22mm Semi Automatic Pipe Cutter

The use of a pipe cutter rather than a hacksaw during installation of pipework avoids swarf entering systems, which can cause problems on commissioning; using a pipe cutter assures a square and even cut.

## **INSTRUCTIONS:**

- Do NOT use on thick walled gas and steam pipe.
- Place pipe between rollers, tighten knob by hand.
- Practice will determine the degree of tightness (insufficient tightness will mean the pipe will not be cut right through without further tightening)
- No further adjustment is required.
- Rotate the tool until the pipe is completely cut.
- Do **NOT** attempt to move the tool sideways before completing the cut.

The 300M can also be used as a conventional pipe cutter.

## **MAINTENANCE:**

- Keep pipe cutter clean and oiled, avoiding accumulation of fluxes.
- Do not remove the screw holding the knob in position it has been secured in manufacture.
   Only dis-assemble for cleaning by undoing the 3 screws which hold the 2 outer shells together.

#### **REPLACING THE WHEEL:**

- Remove the wheel pin using a suitable pin punch, remove wheel.
- Fit the new wheel, align and drive the wheel pin back into the hole, until flush with pipe cutter body.

# **SPARE WHEEL:**

To cut copper pipe, brass pipe, aluminium pipe and light gauge steel pipes use : **301P** (orange box)